

<b>G00</b>	<b>Rapid traverse</b>
<b>G01</b>	<b>Linear interpolation</b>
<b>G02</b>	<b>Circular interpolation CW</b>
<b>G03</b>	<b>Circular interpolation CCW</b>
<b>G04</b>	<b>Dwell</b>
<b>G09</b>	<b>Exact stop</b>
<b>G10</b>	<b>Programmable data input</b>
<b>G20</b>	<b>Input in inch</b>
<b>G21</b>	<b>Input in mm</b>
<b>G22</b>	<b>Stored stroke check function on</b>
<b>G23</b>	<b>Stored stroke check function off</b>
<b>G27</b>	<b>Reference position return check</b>
<b>G28</b>	<b>Return to reference position</b>
<b>G32</b>	<b>Thread cutting</b>
<b>G40</b>	<b>Tool nose radius compensation cancel</b>
<b>G41</b>	<b>Tool nose radius compensation left</b>
<b>G42</b>	<b>Tool nose radius compensation right</b>
<b>G70</b>	<b>Finish machining cycle</b>
<b>G71</b>	<b>Turning cycle</b>
<b>G72</b>	<b>Facing cycle</b>
<b>G73</b>	<b>Pattern repeating cycle</b>
<b>G74</b>	<b>Peck drilling cycle</b>
<b>G75</b>	<b>Grooving cycle</b>
<b>G76</b>	<b>Threading cycle</b>
<b>G92</b>	<b>Coordinate system setting or max. spindle speed setting</b>
<b>G94</b>	<b>Feed Per Minute</b>

<b>G95</b>	<b>Feed Per Revolution</b>
<b>G96</b>	<b>Constant surface speed control</b>
<b>G97</b>	<b>Constant surface speed control cancel</b>